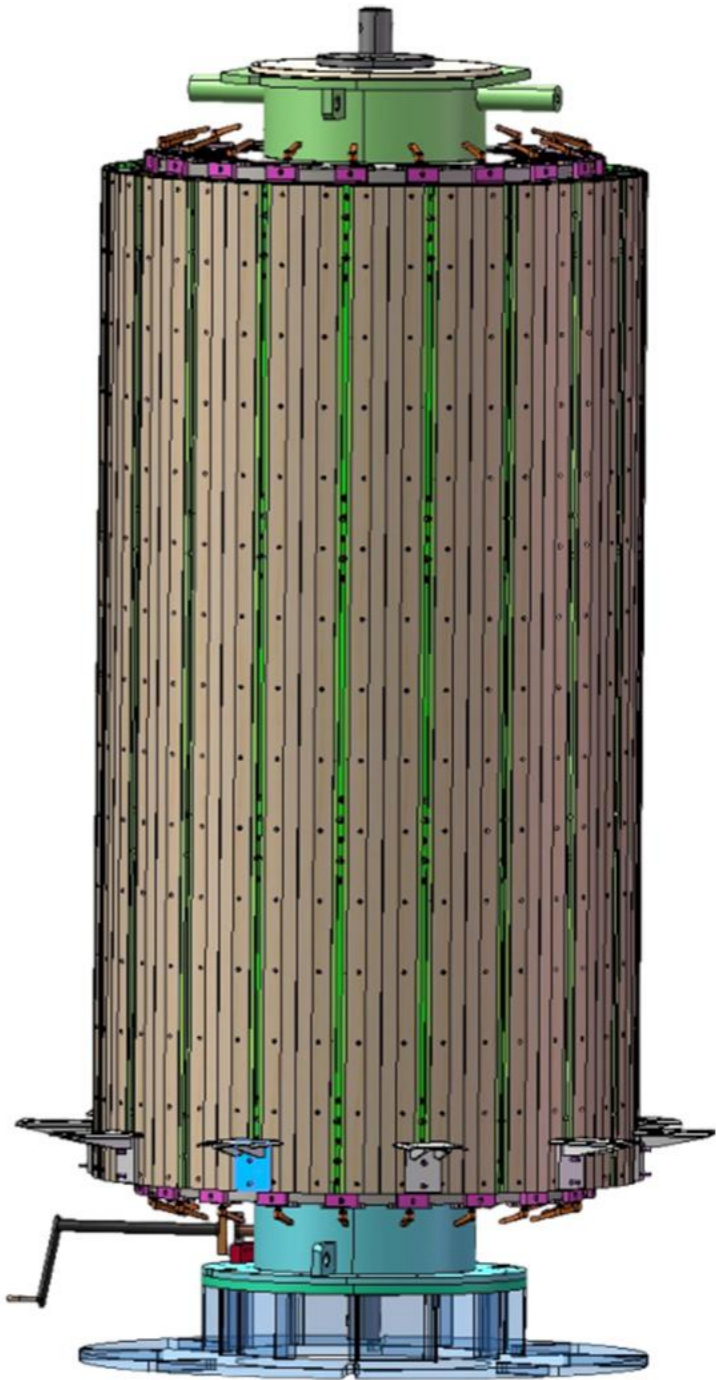


Variable Winding Mold

Used for large, giant or main transformer coil winding.



Variable winding mold is mainly composed of mouse cage, sliding sleeve assembly, supporting pole assembly, attached pole, transmission parts and

- Suitable for winding inner hole within the prescribed scope of high, medium and low voltage coil.
- The material is suitable for winding roll opening and winding; for use with horizontal and vertical winding machine.
- Speed reducer can be used to handle or electric wrench operation.



- Die sliding parts, main shaft between the sliding sleeve and faceplate, the joint of poles and LvPai, poles and faceplate connection adopts oil-free lubrication bearing lubrication.
- Silk mother uses the bimetallic centrifugal casting, different from other manufacturers usually adopt coppernut, can effectively avoid the stress cracking phenomenon.

Specification Range	Extension/Reduction Range	Effective Length	Number of Support Ribs	Overall Length	Remarks
Ø210-Ø270		1000	8	1700	Dual-Use: Upright and Horizontal
Ø260-Ø350	Ø330-Ø420	1200	8	1900	Dual-Use: Upright and Horizontal
Ø300-Ø410	Ø390-Ø500	1400	8	2100	Dual-Use: Upright and Horizontal
Ø400-Ø530	Ø510-Ø620	1600	12	2200	Dual-Use: Upright and Horizontal
Ø500-Ø660	Ø640-Ø800	2100	12	2700	Dual-Use: Upright and Horizontal
Ø600-Ø760	Ø740-Ø900	2300	12	2900	Dual-Use: Upright and Horizontal
Ø800-Ø1020	Ø1000-Ø1220	2900	18	3500	Dual-Use: Upright and Horizontal
Ø1125-Ø1325	Ø1305-Ø1505	3200	18	3800	Dual-Use: Upright and Horizontal
Ø1460-Ø1660	Ø1640-Ø1840	3200	24	3800	Dual-Use: Upright and Horizontal
Ø1780-Ø2020	Ø2000-Ø2240	3200	24	3800	Dual-Use: Upright and Horizontal
Ø2100-Ø2340	Ø2320-Ø2560	3200	24	3800	Dual-Use: Upright and Horizontal
Ø2420-Ø2660	Ø2640-Ø2880	3200	24	3800	Dual-Use: Upright and Horizontal

Can be custom-made based on parameters provided by the user.

